

DP-310838

## HORIZONTALLY STRUCTURED CAD/CAM MODELING – VERTICAL TO HORIZONTAL CONVERSION

### 5 BACKGROUND

This disclosure relates to Computer-Aided Design and Computer-Aided Manufacturing (CAD/CAM) methods. CAD/CAM software systems are long known in the computer art. Some utilize wire-and-frame methods of building models while others utilize form features. Typically, in the form feature method of building CAD/CAM models, physical features are added to the model in an associative relationship with whatever other features. Unfortunately, then, the alteration or deletion of any one feature will result in the alteration or deletion of any other features attached to it. This makes altering or correcting complicated models extensive and time-consuming.

Over time, many three dimensional models (3D) have been generated employing “vertical” techniques. To significantly realize the advantages of horizontally structured modeling techniques, these models would need to be recreated employing horizontally structured modeling. Unfortunately, recreating existing models can be expensive and may not be cost effective. Therefore, what is needed in the art is a method for converting vertically structured models to horizontally structured models

### BRIEF SUMMARY

Disclosed herein in an exemplary embodiment is a method for converting a vertically structured CAD/CAM model to a horizontally structured CAD/CAM model, comprising: identifying and establishing a base feature; establishing a parent coordinate system; identifying a parent modeling element; identifying each dependency for each feature from the parent modeling element; restructuring each dependency for each feature for placement, such that each

feature exhibits a direct associative relationship with a reference feature; and restructuring each dependency for each feature for positioning, such that each feature exhibits a direct associative relationship with another reference feature.

5                   Also disclosed herein in another exemplary embodiment is a horizontally structured CAD/CAM model, comprising: a reference feature; a base feature; and a feature. The CAD/CAM model is converted from a vertically structured CAD/CAM model by restructuring each dependency for each feature for placement, such that each feature exhibits a direct associative  
10 relationship with the reference feature, and restructuring each dependency for each feature for positioning, such that each feature exhibits a direct associative relationship with another reference feature.

                  Also disclosed in yet another exemplary embodiment is a storage  
15 medium encoded with a machine-readable computer program code. The storage medium including instructions for causing a computer to implement the abovementioned method for converting a vertically structured CAD/CAM model to a horizontally structured CAD/CAM model.

20                   Additionally disclosed herein in yet another embodiment is a computer data signal. The computer data signal comprising code configured to cause a processor to implement the abovementioned method for converting a vertically structured CAD/CAM model to a horizontally structured CAD/CAM model.

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## BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a diagram of an existing model with feature dependencies depicted;

Figure 2A is a flowchart depicting a methodology in accordance with an exemplary embodiment of the invention;

Figure 2B is a flowchart depicting a methodology in accordance with an exemplary embodiment of the invention;

5                    Figure 3 is an illustration of the conversion methodology and the feature dependencies in the vertical model of Figure 1;

Figure 4 is an illustration of the conversion methodology applied to the vertical model of Figure 1 showing generation of a parent coordinate system;

10                   Figure 5 is an illustration of the conversion methodology applied to the vertical model of Figure 1 showing conversion of a second primitive modeling element;

Figure 6 is an illustration of the conversion methodology applied to the vertical model of Figure 1 showing observation of feature dependencies;

15                   Figure 7 is an illustration of the conversion methodology applied to the vertical model of Figure 1 showing observation of feature dependencies;

Figure 8 is an illustration of the conversion methodology applied to the vertical model of Figure 1 showing re-attachment of an existing datum plane for feature placement;

20                   Figure 9 is an illustration of the conversion methodology applied to the vertical model of Figure 1 showing re-attachment of an existing datum plane for feature placement;

Figure 10 is an illustration of the conversion methodology applied to the vertical model of Figure 1 showing feature dependencies of a  
25    feature;

Figure 11 is an illustration of the conversion methodology applied to the vertical model of Figure 1 showing placement of another feature to a datum plane, e.g., RECTANGULAR\_PAD(8) ;

Figure 12 is an illustration of the conversion methodology applied to the vertical model of Figure 1 showing positioning of additional features, e.g. RECTANGULAR\_PAD(8);

5      Figure 13 is an illustration of the conversion methodology applied to the vertical model of Figure 1 showing reordering of modifying features, e.g., RECTANGULAR\_PAD(9);

Figure 14 depicts the placement and existing positioning of a modeling feature e.g., SIMPLE\_HOLE(10);

10      Figure 15 depicts the repositioning of a modeling feature e.g., SIMPLE\_HOLE(10);

Figure 16 depicts the feature dependency and repositioning of a modeling feature e.g., SIMPLE\_HOLE(11);

Figure 17 depicts the repositioning of a modeling feature e.g., SIMPLE\_HOLE(11);

15      Figure 18 depicts a comparison of the positioning of a modeling feature;

Figure 19 depicts the evaluation of feature dependencies and re-ordering of a modifying feature;

20      Figure 20 depicts the re-attachment of a modeling elements 14 e.g., BOSS(13);

Figure 21 depicts the evaluation and deletion of unused features once the feature dependencies have been restructured;

Figure 22 depicts the feature dependencies of a modeling feature, e.g., CYLINDRICAL\_POCKET(15);

25      Figure 23 depicts the repositioning of a modeling feature, e.g., CYLINDRICAL\_POCKET(15);

Figure 24 depicts the feature dependencies of a modeling feature, e.g., CYLINDRICAL\_POCKET(16);

Figure 25 depicts the placement of a modeling feature, e.g., CYLINDRICAL\_POCKET(16);

5                    Figure 26 depicts the repositioning of a modeling feature, e.g., CYLINDRICAL\_POCKET(16);

Figure 27 depicts the existing and new depths for a modeling feature, e.g., CYLINDRICAL\_POCKET(16);

10                   Figure 28 depicts the feature dependencies of a modeling feature, e.g., SIMPLE\_HOLE(17);

Figure 29 depicts the feature dependencies and repositioning of a modeling feature, e.g., SIMPLE\_HOLE(17);

Figure 30 depicts the repositioning of a modeling feature, e.g., SIMPLE\_HOLE(17);

15                   Figure 31 depicts the repositioning of a modeling feature, e.g., BOSS(18);

Figure 32 depicts the repositioning of a modeling feature, e.g., BOSS(19);

20                   Figure 33 depicts the deletion of unused features once the feature dependencies have been restructured; and

Figure 34 depicts a final check of the feature dependencies of the restructured model to ensure the horizontal structure of the feature dependencies.

25    DETAILED DESCRIPTION

Disclosed herein is a horizontal method of computer-aided design and computer aided manufacture (CAD/CAM) modeling that exhibits significant advantages over modeling techniques employing vertical methods. Many existing three dimensional models (3D), referred to herein as legacy data, have been generated employing "vertical" techniques. To significantly realize the advantages of horizontally structured modeling techniques, these models would need to be recreated employing horizontally structured modeling. The disclosed embodiments permit conversion of a "vertical" model to a horizontally structured model such that any one feature is substantially independent of the remaining features. Advantageously, such an approach ensures that the model is configured so that alterations, additions, and deletions of individual features (e.g., holes, bosses, etc.) may be accomplished without impacting a significant portion of the model.

The methodologies of the exemplary embodiments may be implemented on any CAD/CAM software package that supports (a) reference planes or their Cartesian equivalents, (b) parametric modeling or its equivalent, and (c) feature modeling or its equivalents. Throughout this specification, examples and terminology will refer to Unigraphics<sup>®</sup> software for illustrative purposes, but the method is not limited to that particular modeling software package. Other suitable CAD/CAM software packages that meet the three criteria above and that would therefore be suitable. For example, other suitable software packages include, but may not be limited to, SOLID EDGE<sup>®</sup>, also by Unigraphics<sup>®</sup>, and CATIA<sup>®</sup> by IBM<sup>®</sup>. Note that the phrases "datum planes", "parametric modeling" and "features" are phrases derived from the Unigraphics<sup>®</sup> documentation and may not necessarily be used in other software packages. Therefore, their functional definitions are set out below.

"Horizontal modeling" is a methodology employed to add features to a model, preferably by establishing an exclusive associative relationships, in particular, parent/child relationships between a set of reference planes and each feature. The reference planes themselves may, but need not be, children of a parent base feature from which a horizontally structured model is developed. Since each added feature of the model is related exclusively to a

reference coordinate, then individual features may be added, edited, suppressed or deleted individually without affecting the rest of the model.

"Model" refers to the part that is being created via the CAD/CAM software. The model comprises a plurality of modeling elements including "features".

It should be noted that the term "modeling elements" or elements of model and similar phraseology have been used throughout this specification. Such terminology is intended to include, but not be limited to: a reference, a reference axis, a reference datum, a datum, a coordinate system, a reference set, a geometry, a linked geometry, a linked body, a virtual blank, a base feature, a product model, a master process model, a master product and process concurrent model, an extract, an in-process model, an extracted body, a modeling feature, modifying feature, a manufacturing feature, a process sheet, a drawing, a product drawing, a tool drawing, a fixture, a spreadsheet and the like as well as combinations of the foregoing.

"Datum planes" refer to reference features that define Cartesian coordinates by which other features may be referenced to in space. In Unigraphics®, the datum planes are two-dimensional, but a plurality of datum planes may be added to a drawing to establish three-dimensional coordinates. These coordinates may be constructed relative to the model to move and rotate with the model. Regardless of how the coordinate system is created, for the purposes of this disclosure it should be possible to reference numerous features to the same coordinate system.

"Parametric modeling capabilities" refers to the ability to place mathematical constraints or parameters on features of the model so that the features may be edited and changed later. Models that do not have this capability i.e., models that include non-editable features, are referred to as "dumb solids". Most CAD/CAM systems support parametric modeling.

"Primitive" refers to Primitive features that are basic analytic shapes e.g., blocks, cylinders, cones and spheres. Primitives are nonassociative, meaning they are not associated to the geometry used to create them and are

created in the model at the basic level. However, certain parameters may be edited. A primitive feature is usually the base feature of a model.

"Features" refers to parts and details that combine to form the model. A "reference feature", such as a coordinate system, datum, line, and the like is an imaginary feature that is treated and manipulated like a physical feature, but does not appear in the final physical model. A modeling feature, also denoted a form feature corresponds to the building blocks of a model, e.g., pads, bosses, holes, bores, and the like, as well as combinations including at least one of the foregoing. Modifying features are features directed to modification of a particular aspect of a feature. For example, blends, chamfers, and the like.

"Feature modeling" is the ability to build up a model by adding and connecting a plurality of editable features. Not all CAD/CAM software supports this capability. AutoCAD®, for example, currently employs a wire-frame-and-skin methodology to build models rather than feature modeling.

"Associative relationship" An aspect of feature modeling is the creation of associative relationships among models, model elements, features, and the like, as well as combinations of the foregoing, meaning the features are linked such that changes to one feature may alter the others with which it is associated. A particular exemplary associative relationship is a "parent/child relationship".

"Parent/child relationship" is a type of associative relationship among models, model elements, features, and the like, as well as combinations of the foregoing. For example, a parent/child relationship between a first feature (parent) and a second feature (child) means that changes to the parent feature will affect the child feature (and any children of the child all the way down the familial line), but changes to the child will have no effect on the parent. Further, deletion of the parent results in deletion of all the children and progeny below it. The foregoing definition is intended to address associative relationships created as part of generating a model, notwithstanding associative



relationships created because of the application of expression driven constraints applied to feature parameters.

The present invention relates to the design and manufacture of a real-world object based upon a virtual CAD/CAM model. More particularly the methodologies for converting 3D models generated using “vertical” modeling techniques to horizontally structured 3D models. It will be appreciated that horizontal modeling ensures that a 3D model is configured so that features are substantially independent of the base feature and other features. Thereby, alterations, additions, and deletions of individual features (e.g., holes, bosses, etc.) may be accomplished without impacting a significant portion of the model. Horizontal modeling accomplishes such independence by configuring the 3D model such that added features are positioned and placed relative to independent coordinate system(s) (e.g., one or more datums) Conversely, vertically constructed models, are constructed with numerous features exhibiting relationships with the base feature of the model.

Referring now to Figure 1, an existing 3D model 10 is depicted such as may have been created using “vertical” modeling techniques. Referring also to Figures 2A and 2B, a flowchart depicting the conversion methodology of an exemplary embodiment is depicted. The 3D model 10 includes a base feature 12 (shown as cylinder(0)) with various modeling form features 14 e.g., holes, bores, pads, bosses, and the like added thereto. Some modeling features 14 may also include modifying features 16 such as blends, chamfers, and the like as well.

In order to appreciate the advantages and features of the exemplary embodiments an understanding of some basic guidelines, and beneficial practices of horizontally structured modeling is in order. For example, the order in which modeling features 14 are created is highly instructive as to being able to manipulate selected features 14. Knowing how features 14 interact e.g., feature dependencies, facilitates understanding as to where they are located on the feature tree of the existing 3D model 10 and how they should be arranged in the converted horizontally structured model 100. It is preferred, though not necessary that features 14 be reordered based on their

feature dependencies. For example, in an exemplary embodiment, reference datum planes/axes 18 should preferably be placed at the highest level e.g., first, because they are utilized later to establish a basic coordinate system and for creating additional parameterized coordinate systems/datum planes/axes 20 used for the placement and positioning of features 14. The base feature 12 is the base modeling element such as a linked body, cylinder, extruded sketch geometry, and the like that a model is “built” up from. Sketches (not shown) and modeling elements derived therefrom should preferably be second, as they are attached to reference planes 18. Modeling form features 14 used for creating the structure of the part being modeled follow, once again, because they are placed and positioned relative to the abovementioned coordinate systems 20 datum planes/axes 18. For example, modeling form features 14 include, but are not limited to extrusions, bosses, holes, pads, and the like, as well as combinations including at least one of the foregoing. Finally, modifying features 16 such as blends and chamfers are usually the finishing features on a modeled part. It is preferred to have these modifying features 16 last because when you need to modify modeling features 14, these modifying features 16 can exhibit dependency issues with the modeling features 14 that being edited. In other words, these types of modifying features 16 e.g., blends and chamfers are configured to be dependent on a physical geometry of another modeling feature 14.

Continuing with Figure 1, the invention disclosed herein will be described by way of illustration employing an example utilizing Unigraphics®. It will be appreciated, as mentioned earlier that other modeling software would be equally applicable. Unigraphics® is a menu based CAD/CAM modeling environment. Within the Unigraphics® modeling environment are various toolbars/environments to facilitate model selection, generation, evaluation, and navigation of the various features, modeling elements and the like of a 3D model 10. For instance, Unigraphics® includes as a toolbar a menu-based model navigator 50 denoted as the Unigraphics® Model Navigator 50 to facilitate navigation and evaluation of the 3D model 10. Furthermore, the navigator 50 includes various facilities, processes, selection criteria, and the like referred to as functions 52 shown in the menus and sub-menus of the menu

based navigator 50. As used herein, the various functions 52 shown in the menus and sub-menus of the menu based navigator 50 tool bar, will be referred to in capital letters. One such function 52 is the Object Dependency Browser.

In an exemplary embodiment, the various dependencies of the modeling elements 13 of the existing model 10 are identified as depicted in the process at block 202. In addition, a base feature 12 is identified (or established if necessary) to initiate the conversion as depicted at process block 204. One method to identify dependencies is by employing the Unigraphics® Model Navigator 10; Object Dependency Browser function 52, Select All Descendents sub-function 52 (or their equivalents in other modeling software packages). Figure 3, also provides an illustration of the various dependencies for the existing model 10 as well as the menus and submenus of the Unigraphics® Model Navigator 50. The base feature 12 may readily be identified as the cylinder(0).

It will be appreciated that as used herein references to various elements of the model 10 are followed by a numeral indicating an order in the model 10. This order is illustrative of a feature of Unigraphics® and not intended to indicate any particular hierarchy or dependency beyond the order in the model. It will be further appreciated that as referenced herein the numerals associated with particular modeling elements, e.g., features 14, datums 18 and the like will vary as the order of that element changes with the conversion.

Continuing once again with Figures 1 - 3, and the conversion methodology 200 of an exemplary embodiment, to initiate the conversion, at process block 206 the existing model 10 is modified to include a new parent coordinate system 20 a reference feature. This new parent coordinate system 20 and its descendants e.g., other coordinate systems 20 and datums 18) are used to control the positioning and placement of the modeling features 14. In an exemplary embodiment, the coordinate system 20 is depicted as comprising three orthogonal datum planes 18 located at the modeling environment work coordinate system origin. However, it will be appreciated that other configurations for a coordinate system 20 are possible. For example, single planes, lines, as well combinations including at least one of the foregoing.

Furthermore, it will be appreciated that while it is preferred that the added coordinate system 20 is placed in the model under conversion preceding the base feature 12, other arrangements are also possible, for example the new parent coordinate system 20 could be configured to be subsequent to the base feature 12. Figure 3 also depicts an illustration of the addition of the new parent coordinate system 20 denoted as DATUM\_CSYS(0) preferably, but not necessarily at the “top” of the model 10.

Turning now to Figure 4, in an exemplary embodiment, an additional plane, or set of planes 18 is optionally established relative to the parent coordinate system 20 as depicted at process 207 to facilitate positioning and placement of the modeling features 14. In an exemplary embodiment, the planes 10 are established in the same planes e.g., X, Y, and Z as the planes of the parent coordinate system 20 with offsets, shifting, rotations and the like as well as combinations of the foregoing as needed to facilitate positioning and placement of the modeling features 14.

Turning now to Figures 5 and 6 as well, the existing model 10 is evaluated to ensure that no other feature of the existing model 10 is configured as a base feature 12 (e.g., a primitive). If others exist, these elements are reconfigured as modeling features 14 to facilitate the conversion as depicted at decision and process blocks 208 and 210 and converted with the modeling features 14 as described below. In an exemplary embodiment, the reconfiguring includes generating a new form feature 14 with the same parameters as the “extra” base feature placed and positioned relative to the datums of the parent coordinate system 20 or another coordinate system 20 related to parent coordinate system 20. The illustration in Figures 4 depicts the CYLINDER(1) as a base feature or primitive (a cylinder in the example). The illustration of Figure 5 depicts the base feature 12 as well as the newly added feature 14, shown in the figures as BOSS(20), which is then re-ordered to precede the RIB(5) as depicted in Figure 6. Figure 6 depicts the “new” form feature as BOSS(5) “replacing” the RIB. However, it should be noted that the RIB(6) may not be deleted because of the feature dependencies that may be associated with it.

Turning now to process block 212, the methodology 200 continues with the identification of a first “parent” modeling element 13a (and its descendants). In addition, optionally, all descendants of this first parent modeling element 13a may be suppressed (hidden) to clarify the working environment of the model 10 and avoid confusion as depicted at process block 211. Note that the first parent modeling element 13a will most likely correspond to the replaced “multiple” base feature for which a modeling feature 14 is established as discussed for process block 208 and 210, if such a modeling feature 14 was established. It should also be noted that the first parent modeling element 13a may but need not be a modeling feature 14. The first parent modeling element 13a could also be another base feature 12, primitive, modeling feature and the like. Figure 6 depicts the RIB(6) in the Feature Dependency Table as the first parent modeling element 13 as well as all of its feature dependencies.

The methodology 200 continues for the restructuring of each feature with process 214 as depicted on Figure 2B of the existing model 10 to form the new horizontally structured model. The methodology 200 continues as depicted at process block 215, with the identification of the various feature dependencies associated with the first parent modeling element 13a from process 212. At decision block 216, it is determined for each modeling element 13 dependent from the first parent modeling element 13a, whether datums 18 are established in the existing model 10 governing the placement of a particular modeling element 13 or modeling feature 14. If not, the methodology 200 optionally includes establishing a new datum or datums 18 or coordinate system 20 dependent from the parent coordinate system 20, preferably, but not necessarily ordered just after the parent coordinate system 20 to govern the placement of this modeling feature 14 as depicted at process block 218. If a datum 18 was employed for placement in the existing model 10, the datum 18 may alternatively be reordered and attached to the parent coordinate system 20 and re-utilized to control the placement of the form feature as depicted at process block 220. Alternatively, the modeling feature 14 may employ a datum of the parent coordinate system 20 for placement as would be employed for horizontally structured modeling.

Figures 7 –12 depict an illustration where the existing model 10 includes a DATUM\_PLANE(7) used for one of placement or positioning of a modeling feature 14, RECTANGULAR\_PAD(8). As is illustrated in the figures, the Object Dependency Browser indicates DATUM\_PLANE(7) has parent of Face – of RIB(6), therefore, DATUM\_PLANE(7) is used for the placement of RECTANGULAR\_PAD(8) (and RECTANGULAR\_PAD(9)). Figures 8 and 9 depict the considerations for RECTANGULAR\_PAD(8) and RECTANGULAR\_PAD(9) which were originally created on DATUM\_PLANE(7) and positioned with RIB(6). In this example, DATUM\_PLANE(7) is reestablished for the placement with offset from the coordinate system 20 or the additional coordinate system 20 from process 207, In this example DATUM\_PLANE(7) is offset from DATUM\_PLANE(2) in the X-Y plane by the thickness of the original RIB(6) to facilitate the placement of the RECTANGULAR\_PAD(8) in the same plane as the face of the RIB(6) as depicted in Figures 9 and 10. Figure 11 depicts the re-attachment of RECTANGULAR\_PAD(8) to the newly offset DATUM\_PLANE(7).

Returning to Figure 2B and the methodology 200 and continuing the restructuring of the features 214, following the attachment of a modeling feature 14 to the datum plane 18 as described above for process block 220, the existing positioning relationships are deleted as depicted at process block 222. At decision block 224, it is determined whether for this modeling feature 14, datum(s) 18 are established in the existing model 10 governing the positioning of the modeling feature 14. If not, once again, the methodology 200 optionally includes establishing new datum(s) 18 or coordinate system 20 dependent from the parent coordinate system, preferably, but not necessarily ordered just after the parent coordinate system to govern the positioning of this modeling feature 14 as depicted at process block 226. If datum(s) 18 were employed for positioning in the existing model 10, then the datums 18 may be attached to the parent coordinate system 20 and re-utilized to control the positioning of the form feature as depicted at process block 228. Alternatively, as with placement, the modeling feature 14 may employ datum(s) 18 of the parent coordinate system 20 for positioning as would be employed for horizontally structured modeling. Once again, turning to the illustration provided in Figures 10 and 11,

the existing datum plane 18 denoted DATUM\_PLANE(7) was re-utilized and offset as described above to facilitate the placement of the RECTANGULAR\_PAD(8) (as well as RECTANGULAR\_PAD(9)) the deletion of the existing positioning dimensions for the RECTANGULAR\_PAD(8) (and 5 (9)) is shown in Figure 11. Turning now to Figure 12, new positioning dimensions are established based on the DATUM\_PLANE(1) and DATUM\_PLANE(3). Figure 12 also depicts before and after views of the Object Dependency Browser for the RECTANGULAR\_PAD(8) indicating dependencies only to the DATUM\_PLANE(3) and DATUM\_PLANE(1) for 10 positioning and DATUM\_PLANE(7) for placement as indications of the structure of a horizontally structured model as opposed to DATUM\_PLANE(7) for placement and the RIB(6) for positioning in the “before” view.

Continuing with the methodology 200 and continuing the restructuring of the features 214, following the positioning of a modeling 15 feature 14, the next modeling feature 14 dependent from the parent modeling element 13a established in process 212 is un-suppressed, if necessary, as depicted at process block 230. Process block 231 indicates that the restructuring of the features 214 is reiterated for each modeling feature 14 dependent from the selected parent modeling element 13a established in process 20 212 of the existing model 10 until each modeling feature 14 is re-associated with datum planes 18 or coordinate systems 20 only as described above. Figure 13 depicts repeating process 214 for RECTANGULAR\_PAD(9).

Turning to Figures 14 and 15, the illustration depicts the restructuring of modeling feature 14, SIMPLE\_HOLE(10). In this instance, 25 Figure 14 depicts the existing placement relative to CYLINDER(4) and positioning relative to the edges of another feature, RECTANGULAR\_PAD(9). When restructured, the placement is to a datum 18, once again in this instance DATUM\_PLANE(7), while positioning is relative to the X and Y planes e.g., DATUM\_PLANE(1) and DATUM\_PLANE(3) of the coordinate system 20. 30 Once again, the process is repeated for the other modeling features 14, in this instance, SIMPLE\_HOLE(11) and SIMPLE\_HOLE(12) as depicted in Figures 16 - 18.

In accordance with the hierarchy described above, modifying features 16 are preferably treated separately, as they are always tied to a particular modeling feature 14. Therefore, for convenience, and as a matter of good practice, modifying features 16 are preferably re-ordered to the end of the features dependency list for convenience. Referring now the illustration in Figure 19, the CHAMFER(13) is preferably reordered to the end of the features as depicted becoming CHAMFER(20). Likewise, referring now to Figures 20 – 32, the restructuring of the model 10 for modeling elements BOSS(13), DATUM(14), CYLINDRICAL\_POCKET(15), CYLINDRICAL\_POCKET(16), SIMPLE\_HOLE(17), BOSS(18), BOSS(19) respectively. Figure 20 depicts the re-attachment of modeling element 14, BOSS(13). Figure 21 depicts the evaluation and deletion of DATUM(14) as it is no longer needed. Figures 22 and 23 depict the repositioning of CYLINDRICAL\_POCKET(15). In the existing model, this modeling feature 14 was placed relative to DATUM\_PLANE(7) and once restructured, it is positioned relative to DATUM\_PLANE(1) and DATUM\_PLANE(3).

Figure 24 – 27 depict the restructuring for CYLINDRICAL\_POCKET(16). Figure 24 depicts that this modeling feature exhibits dependency to CYLINDRICAL\_POCKET(15) and is a parent of SIMPLE\_HOLE(17). Modeling feature 14, CYLINDRICAL\_POCKET(16) is restructured by reattaching to a datum plane 18 and repositioning. In the example, Figure 25 depicts that CYLINDRICAL\_POCKET(16) is placed relative to DATUM\_PLANE(7), however, this placement will also require an adjustment to compensate the specified depth. Alternatively, it will be appreciated that another datum plane 18 with an appropriate offset could have been established, which would not have required a modification to the specified depth. Figures 26 and 27 depict the existing and new depths for CYLINDRICAL\_POCKET(16).

Continuing with Figures 28 and 29, the modeling feature 14, SIMPLE\_HOLE(17) is shown as a child of CYLINDRICAL\_POCKET(16), and is restructured to eliminate the dependency. SIMPLE\_HOLE(17) is attached DATUM\_PLANE(7), and the depth of the hole is recalculated based



on the new placement. Figures 29 and 30 depict the repositioning of modeling feature 14, SIMPLE\_HOLE(17). Turning now to Figure 31, BOSS(18) is repositioned relative to DATUM\_PLANE(1) and DATUM\_PLANE(3). As this modeling element was already placed relative to DATUM\_PLANE(7), no  
 5 modification for placement is necessary. Similarly with respect to modeling feature 14, BOSS(19), Figure 32 depicts the repositioning.

Returning now to Figure 2 and the methodology 200, in an exemplary embodiment, the once each modeling feature 14 dependent from the first parent modeling feature 13a has been restructured, the methodology  
 10 continues as depicted at process block 232 by determining if there is another “parent” modeling element 13b with dependencies. If so, the restructuring 214 continues for any modeling features 14 dependent from the next parent modeling element 13b and so on.

Furthermore, once all the other modeling features 14 have been  
 15 restructured, any modeling elements no longer utilized may be deleted as depicted at process block 234. For example, in the illustration of Figure 33, RIB(6) should now exhibit no dependencies and is deleted. Furthermore, with the deletion of the unused RIB(6), DATUM\_PLANE(7), now DATUM\_PLANE(6) is reordered above the other features.

20 Finally to evaluate the structure of the now horizontally structured model, observation of the feature dependencies is highly instructive. Turning to Figure 34, it becomes apparent that for each modeling feature 14 in the model, placement and positioning is controlled by a coordinate system 20 and datum planes 18 independent of the base feature 12 (now CYLINDER(4) or  
 25 any other feature. In this manner, the modeling features 14 may be individually treated, replaced, modified, deleted, and the like without any impact on the other features of the model. It will be appreciated that modifying features 16 because of their specific relationship to other modeling features 14 are still linked to other modeling features 14. Figure 34 depicts a final check of the  
 30 feature dependencies of the restructured model to ensure the horizontal structure of the feature dependencies.

The disclosed method may be embodied in the form of computer-implemented processes and apparatuses for practicing those processes. The method can also be embodied in the form of computer program code containing instructions embodied in tangible media, such as floppy diskettes, CD-ROMs, hard drives, or any other computer-readable storage medium, wherein, when the computer program code is loaded into and executed by a computer, the computer becomes an apparatus capable of executing the method. The present method can also be embodied in the form of computer program code, for example, whether stored in a storage medium, loaded into and/or executed by a computer, or as data signal transmitted whether a modulated carrier wave or not, over some transmission medium, such as over electrical wiring or cabling, through fiber optics, or via electromagnetic radiation, wherein, when the computer program code is loaded into and executed by a computer, the computer becomes an apparatus capable of executing the method. When implemented on a general-purpose microprocessor, the computer program code segments configure the microprocessor to create specific logic circuits.

While the invention has been described with reference to an exemplary embodiment, it will be understood by those skilled in the art that various changes may be made and equivalents may be substituted for elements thereof without departing from the scope of the invention. In addition, many modifications may be made to adapt a particular situation or material to the teachings of the invention without departing from the essential scope thereof. Therefore, it is intended that the invention not be limited to the particular embodiment disclosed as the best mode contemplated for carrying out this invention, but that the invention will include all embodiments falling within the scope of the appended claims.